

Valox* Resin VX5005

Europe-Africa-Middle East: COMMERCIAL

VALOX VX5005 is a 5% glass fibre reinforced, impact modified PBT+PC blend with low warpage characteristics.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
MECHANICAL			
Tensile Stress, yield, 5 mm/min	59	MPa	ISO 527
Tensile Stress, break, 5 mm/min	45	MPa	ISO 527
Tensile Strain, break, 5 mm/min	20	%	ISO 527
Tensile Modulus, 1 mm/min	2900	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	85	MPa	ISO 178
Flexural Modulus, 2 mm/min	2650	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	55	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	55	kJ/m ²	ISO 180/1U
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	55	kJ/m ²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*4 sp=62mm	55	kJ/m ²	ISO 179/1eU
THERMAL			
CTE, 23°C to 80°C, flow	6.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	9.5E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	132	°C	ISO 306
Vicat Softening Temp, Rate B/120	135	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	120	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	100	°C	ISO 75/Ae
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2)	0.4 - 0.8	%	SABIC Method
Mold Shrinkage on Tensile Bar, xflow (2)	0.5 - 0.9	%	SABIC Method
Density	1.32	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.19	%	ISO 62

1) Typical values only. Variations within normal tolerances are possible for various colours. All values are measured at least after 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume rate are measured on injection moulded samples. All samples are prepared according to ISO 294.

2) Only typical data for material selection purpose. Not to be used for part or tool design.

3) This rating is not intended to reflect hazards presented this or any other material under actual fire conditions.

4) Own measurement according to UL.

Source, GMD, Last Update:12/22/1999

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
PHYSICAL			
Moisture Absorption (23°C / 50% RH)	0.11	%	ISO 62
Melt Volume Rate, MVR at 250°C/2.16 kg	8	cm ³ /10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 3.2 mm	14	kV/mm	IEC 60243-1
Relative Permittivity, 50/60 Hz	3	-	IEC 60250
Relative Permittivity, 1 MHz	2.9	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.009	-	IEC 60250
Dissipation Factor, 1 MHz	0.004	-	IEC 60250
Comparative Tracking Index	200	V	IEC 60112
Comparative Tracking Index, M	100	V	IEC 60112
FLAME CHARACTERISTICS			
UL Compliant, 94HB Flame Class Rating (3)(4)	1.6	mm	UL 94 by GE
Glow Wire Flammability Index 750°C, passes at	1	mm	IEC 60695-2-12
Glow Wire Flammability Index 850°C, passes at	3	mm	IEC 60695-2-12
Oxygen Index (LOI)	21	%	ISO 4589

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
Injection Molding		
Drying Temperature	110 - 120	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	250 - 270	°C
Nozzle Temperature	240 - 260	°C
Front - Zone 3 Temperature	245 - 265	°C
Middle - Zone 2 Temperature	240 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Hopper Temperature	40 - 60	°C
Mold Temperature	40 - 100	°C

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