

Noryl* Resin SE1GFN2

Americas: COMMERCIAL

PPE+PS blend. 20% Glass reinforced. Non-brominated, non-chlorinated FR system. UL94 V1 and 5VA listing. RTI 110/105/110. Dielectric strength. Dimensional stability. Suitable for E/E applications.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1080	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	5	%	ASTM D 638
Flexural Stress, yld, 2.6 mm/min, 100 mm span	1540	kgf/cm ²	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	58300	kgf/cm ²	ASTM D 790
Hardness, Rockwell L	106	-	ASTM D 785
IMPACT			
Izod Impact, notched, 23°C	10	cm-kgf/cm	ASTM D 256
Izod Impact, notched, -40°C	9	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 6.4 mm, unannealed	137	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	132	°C	ASTM D 648
CTE, -40°C to 95°C, flow	3.6E-05	1/°C	ASTM E 831
Relative Temp Index, Elec	110	°C	UL 746B
Relative Temp Index, Mech w/impact	105	°C	UL 746B
Relative Temp Index, Mech w/o impact	110	°C	UL 746B
PHYSICAL			
Specific Gravity	1.23	-	ASTM D 792
Water Absorption, 24 hours	0.06	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.2 - 0.5	%	SABIC Method
ELECTRICAL			
Dielectric Strength, in oil, 3.2 mm	23.6	kV/mm	ASTM D 149
Relative Permittivity, 50/60 Hz	2.98	-	ASTM D 150
Dissipation Factor, 50/60 Hz	0.0016	-	ASTM D 150
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	0	PLC Code	UL 746A

1) Typical values only. Variations within normal tolerances are possible for various colours. All values are measured at least after 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume rate are measured on injection moulded samples. All samples are prepared according to ISO 294.

2) Only typical data for material selection purpose. Not to be used for part or tool design.

3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

4) Own measurement according to UL.

Source, GMD, Last Update: 04/14/2003

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	UNIT	STANDARD
ELECTRICAL			
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	1	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94V-1 Flame Class Rating (3)	1.47	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating (3)	5.99	mm	UL 94
UL Recognized, 94-5VA Rating (3)	2.5	mm	UL 94
Oxygen Index (LOI)	30.9	%	ASTM D 2863

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PROCESSING PARAMETERS	TYPICAL VALUE	UNIT
Injection Molding		
Drying Temperature	110 - 120	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	8	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	300 - 325	°C
Nozzle Temperature	300 - 325	°C
Front - Zone 3 Temperature	290 - 325	°C
Middle - Zone 2 Temperature	275 - 320	°C
Rear - Zone 1 Temperature	265 - 315	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	20 - 100	rpm
Shot to Cylinder Size	30 - 70	%

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